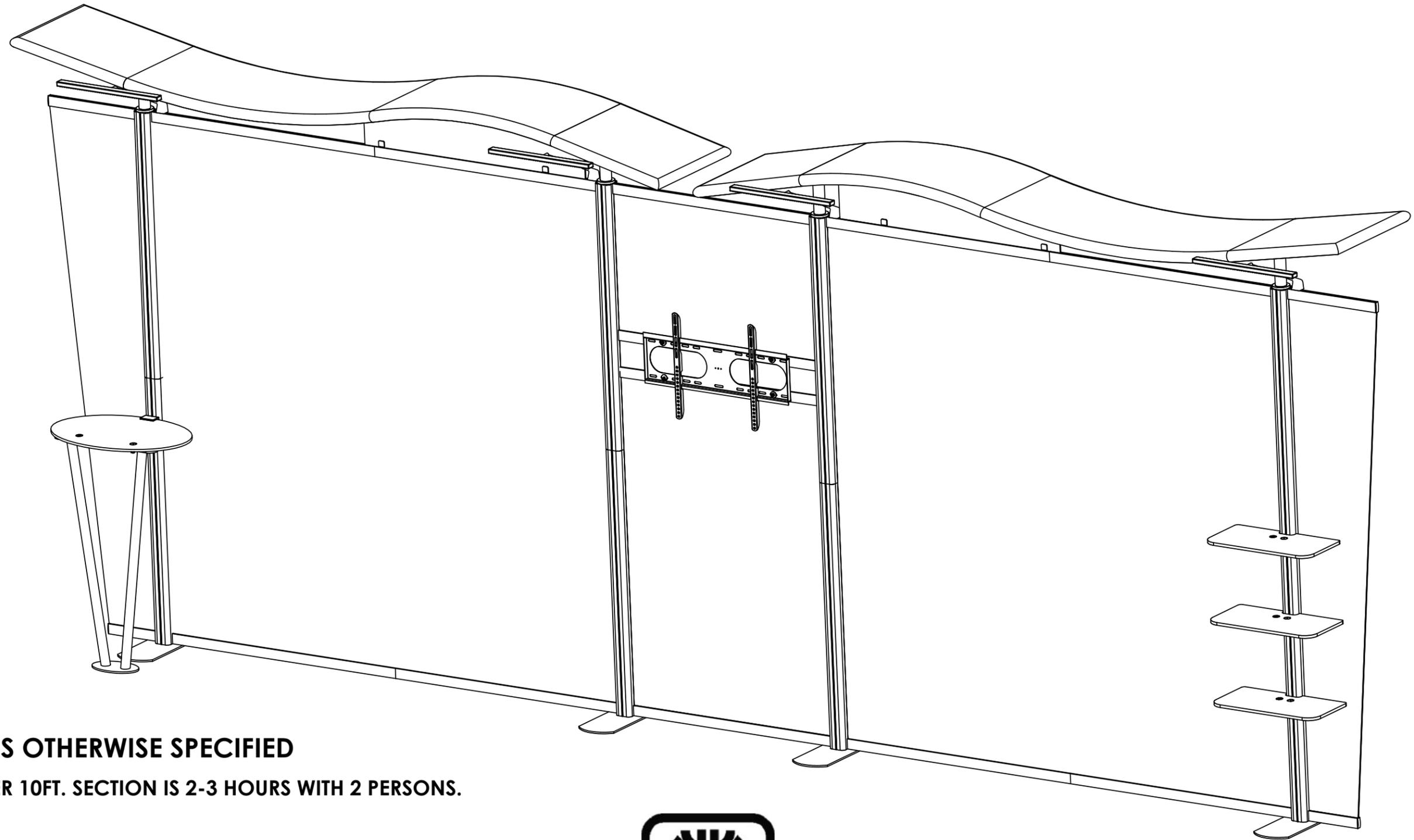


20 Ft. Timberline Modular Display

TL1002F-S20



NOTE: UNLESS OTHERWISE SPECIFIED

1. SETUP TIME PER 10FT. SECTION IS 2-3 HOURS WITH 2 PERSONS.

SET-UP MANUAL



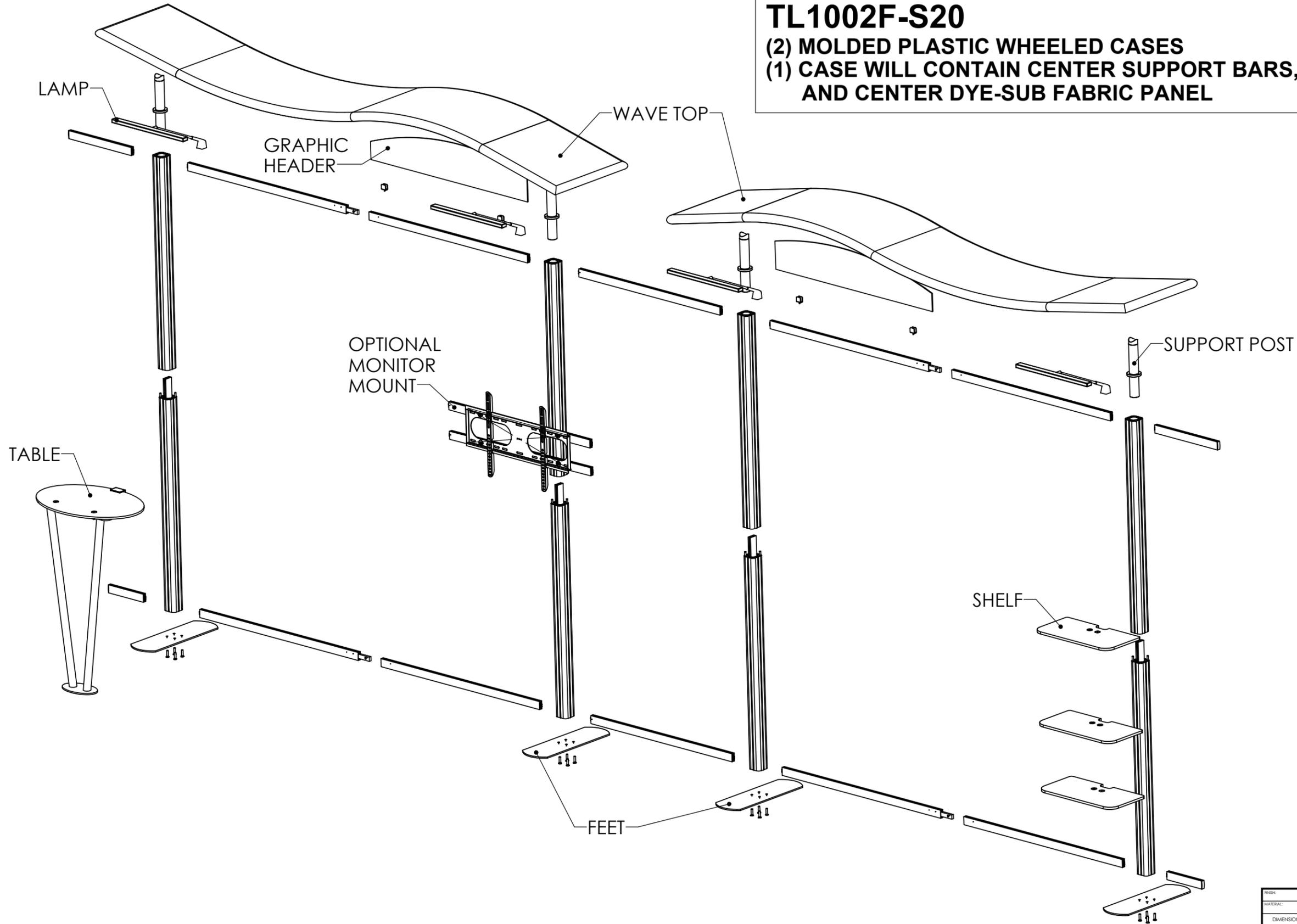
FINISH:	THIRD ANGLE PROJECTION	PROPERTY
MATERIAL:		THIS DOCUMENT AND DATA DISCLOSED HEREIN OR HEREAFTER IS NOT TO BE REPRODUCED, USED, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE WRITTEN PERMISSION OF NIEDO GROUP, INC.
DIMENSIONS ARE IN MILLIMETERS		NIEDO GROUP, INC. 5465 SW WESTERN AVE. BEAVERTON, OR 97005
TOLERANCES UNLESS OTHERWISE SPECIFIED		20 Ft. Timberline Modular Display
		SET UP INSTRUCTIONS
REV B	DWG. NO.	REV -02
SCALE: NA	DO NOT SCALE DRAWING	SHEET 1

8 7 6 5 4 3 2 1

TL1002F-S20
(2) MOLDED PLASTIC WHEELED CASES
(1) CASE WILL CONTAIN CENTER SUPPORT BARS, MONITOR BRACKET
AND CENTER DYE-SUB FABRIC PANEL

D
C
B
A

D
C
B
A

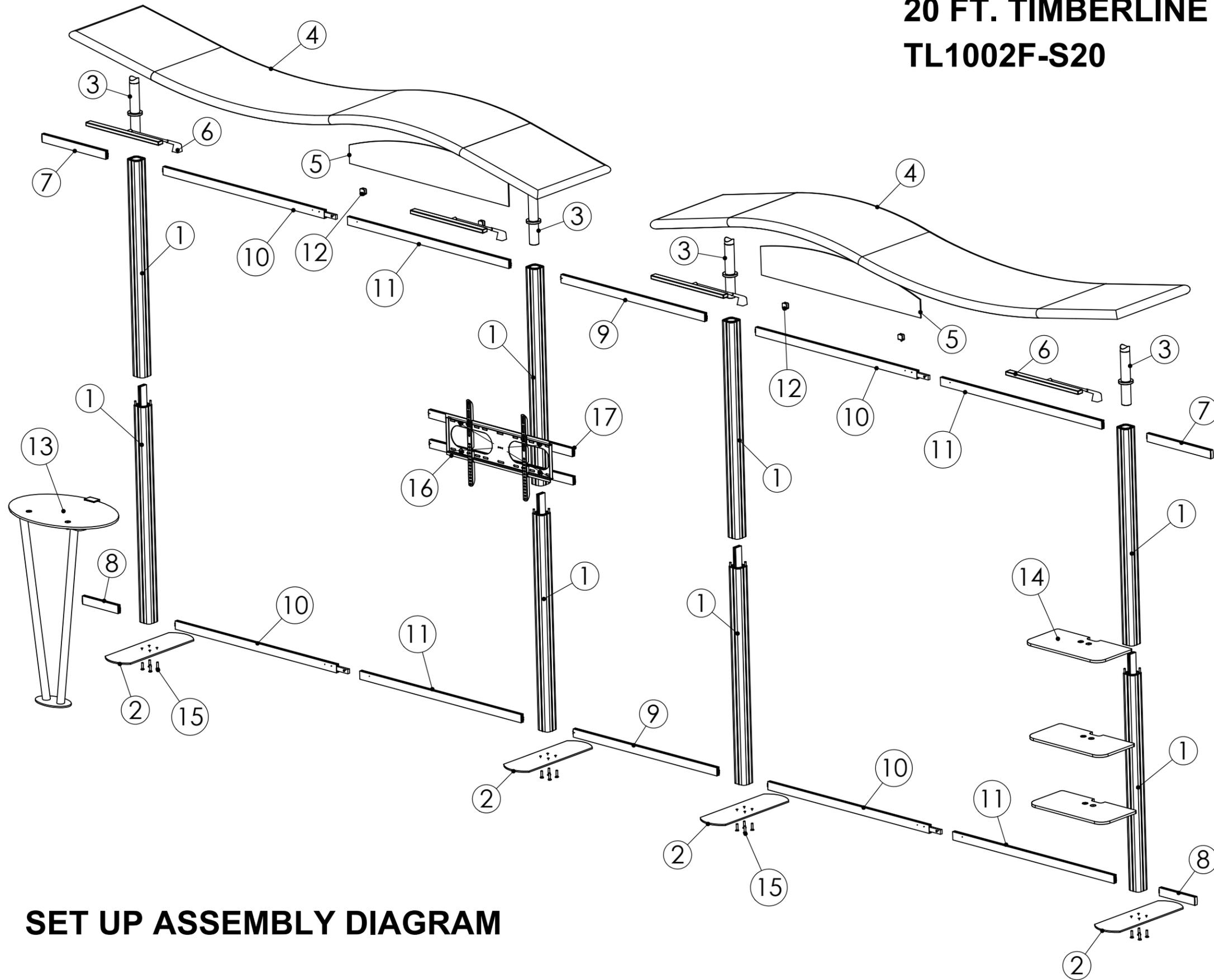


20 FT. TIMBERLINE MODULAR DISPLAY

8 7 6 5 4 3 2 1

FINISH: MATERIAL: DIMENSIONS ARE IN MILLIMETERS TOLERANCES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION 		PROPERTY: THE DOCUMENT AND DATA DISCLOSED HEREIN OR HEREWITH NOT TO BE REPRODUCED, USED, OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT PERMISSION OF NIEDO GROUP, INC.	
		NIEDO GROUP, INC.		5465 SW WESTERN AVE. BEAVERTON, OR 97005	
		20 Ft. Timberline Modular Display			
		SET UP INSTRUCTIONS			
SIZE: B	DWG. NO.:			REV: -01	
SCALE: NA		DO NOT SCALE DRAWING		SHEET: 1	

20 FT. TIMBERLINE MODULAR DISPLAY TL1002F-S20

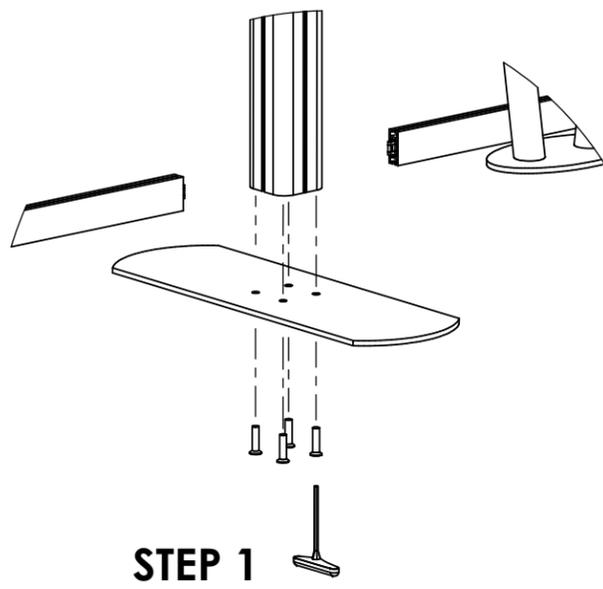


ITEM NO.	DESCRIPTION	QTY.
1	TIMBERLINE POST	4
2	TIMBERLINE FOOT	4
3	TOP SUPPORT POST	4
4	TIMBERLINE TOP	2
5	GRAPHIC HEADER	2
6	TIMBERLINE OVERHEAD LAMP	4
7	15.75" HORIZONTAL Z-4400 END	2
8	8.75" HORIZONTAL Z-4400 END	2
9	35.625" HORIZONTAL Z-4400 CENTER	2
10	40" HORIZONTAL Z-4400 WITH INSERT	4
11	40" HORIZONTAL Z4400 WITHOUT INSERT	4
12	GRAPHIC HEADER MOUNTING BRACKET	4
13	TIMBERLINE ACCESSORY TABLE	1
14	TIMBERLINE MOUNTED SHELF ASSEMBLY	3
15	TIMBERLINE FOOT ATTACHMENT SCREWS	16
16	OPTIONAL MONITOR MOUNT	1
17	OPTIONAL MONITOR MOUNTING 35.625" HORIZONTAL Z-4400	2

SET UP ASSEMBLY DIAGRAM

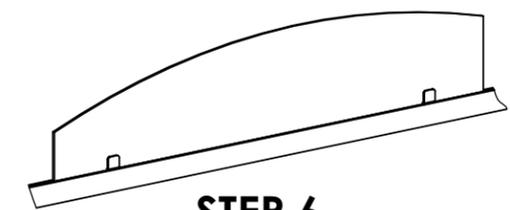
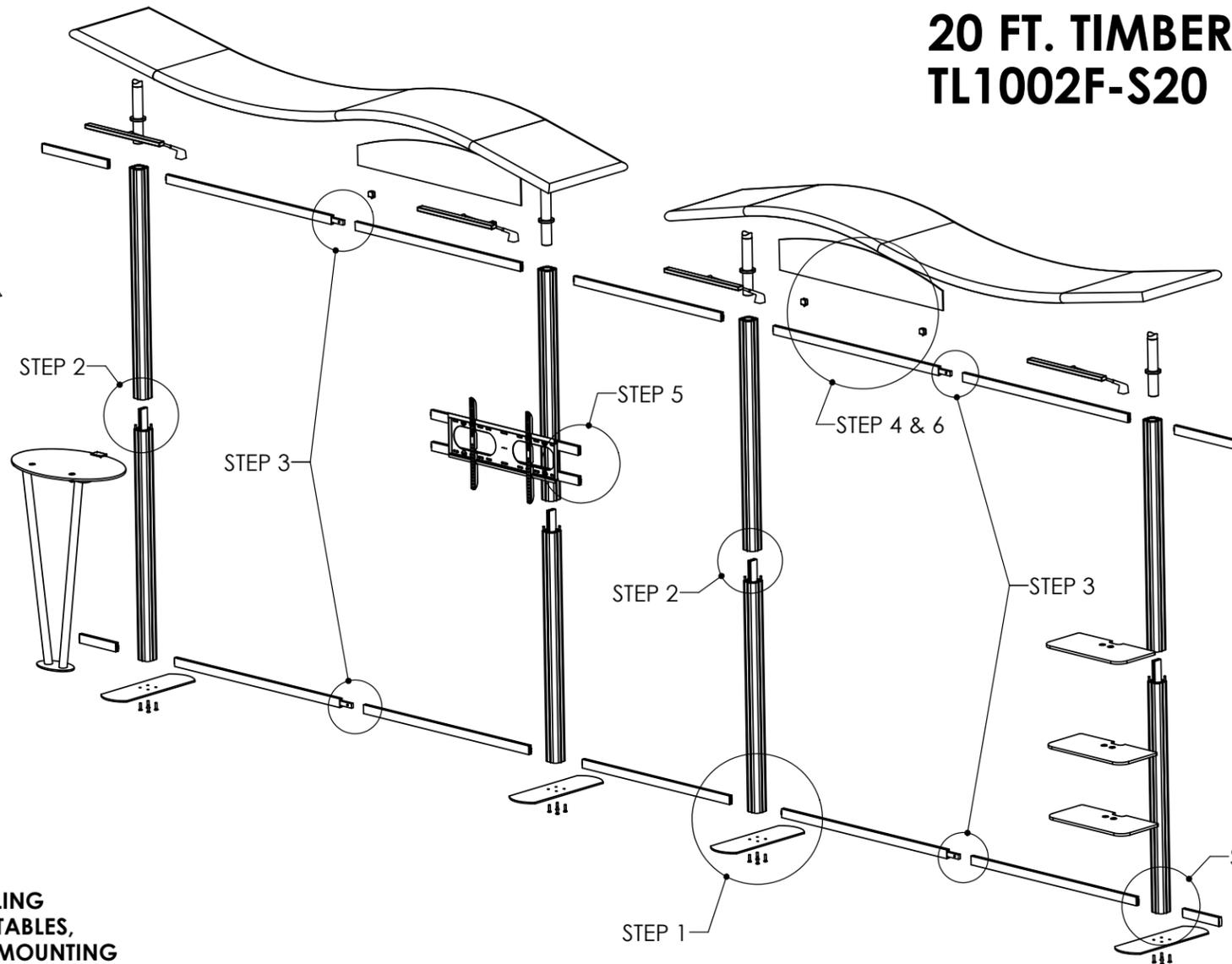
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SIZE B	DWG. NO.	REV -01	SHEET 1
SCALE: NA		DO NOT SCALE DRAWING	

20 FT. TIMBERLINE MODULAR DISPLAY TL1002F-S20



STEP 1

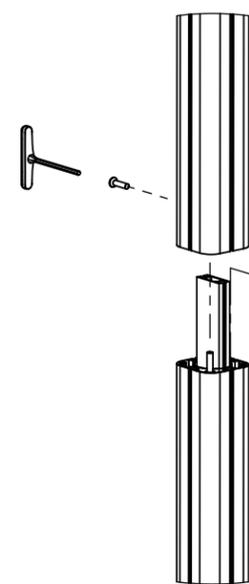
INSTALL TIMBERLINE FEET WITH 4 SCREWS (ITEM #15) AND ALLEN WRENCH PROVIDED, REPEAT WITH ALL REMAINING FEET, ITEMS #2



STEP 6

(GRAPHIC HEADER ATTACHMENT)

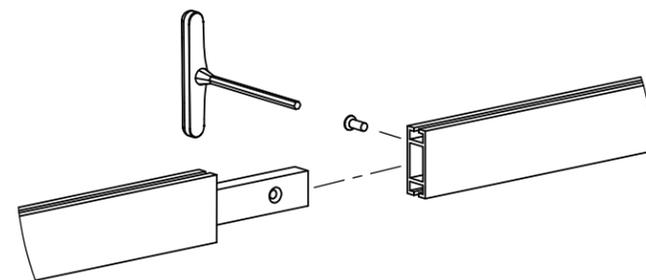
ATTACH HEADER INTO PREVIOUSLY INSTALLED HEADER BRACKETS. SIMPLY SLIDE IN AND FINGER TIGHTEN THUMB SCREWS.



STEP 2

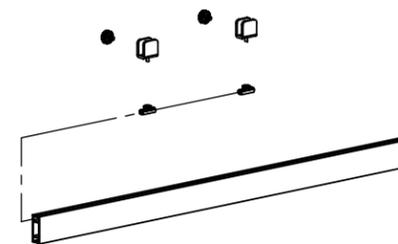
REMOVE SCREW FROM LOWER POST INSERT, SLIDE UPPER POST OVER LOWER POST, INSERT SCREW AND TIGHTEN. REPEAT WITH ALL POSTS. BE CERTAIN THAT HARDWARE IS INSERTED AND VISIBLE FROM BACKSIDE OF FRAME ONLY, AS SHOWN ABOVE.

AT THIS POINT, IF INSTALLING OPTIONAL ACCESSORY TABLES, SLIDE THE TABLE CLAMP MOUNTING STUDS INTO THE FRONT POST CHANNEL AS SHOWN.



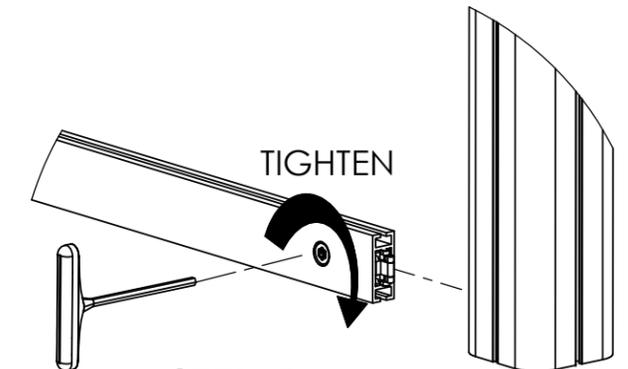
STEP 3

REMOVE SCREW FROM THE 40 INCH FRAME HORIZONTAL BAR W/INSERT (ITEM #10) SLIDE INTO 2ND FRAME HORIZONTAL BAR (ITEM #11), REPLACE SCREW AND TIGHTEN WITH ALLEN WRENCH PROVIDED. REPEAT FOR REMAINING 40 INCH HORIZONTAL BARS. BE CERTAIN THAT HARDWARE IS INSERTED AND VISIBLE FROM BACKSIDE OF FRAME ONLY, AS SHOWN ABOVE



STEP 4

SLIDE GRAPHIC HEADER BRACKET (ITEM #12) INTO UPPER GROOVE OF TOP FRAME HORIZONTAL BAR.



STEP 5

REFER TO ASSEMBLY DIAGRAM AND BILL OF MATERIALS, PAGE 3

ASSEMBLE FRAME HORIZONTAL BARS, ITEMS #10 & 11 (ASSEMBLY STEP 3), OPTIONAL MONITOR MOUNTING HORIZONTAL BARS ITEMS #17 AND END BARS ITEMS #7 & 8 TO MAIN POSTS.

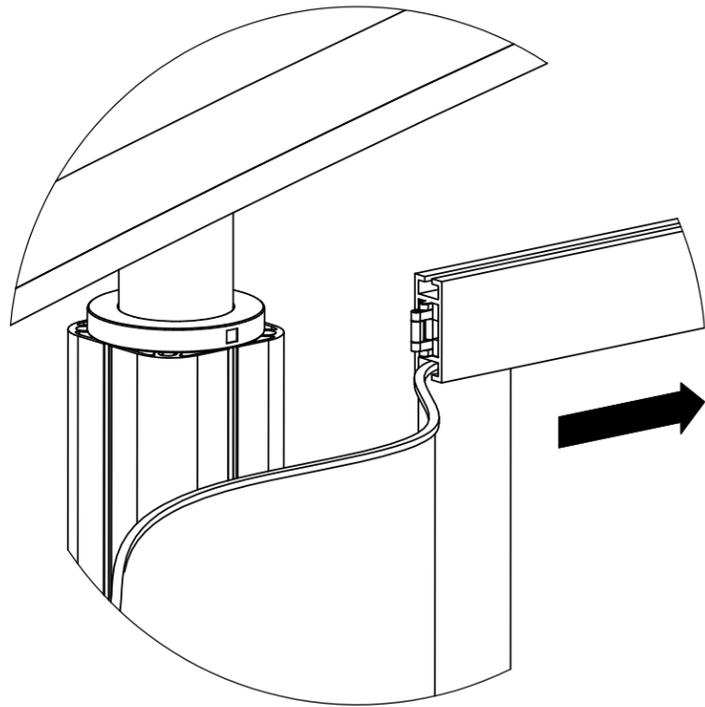
ASSEMBLE BARS TO POSTS BY INSERTING THE END OF THE LOCKING MECHANISM FULLY INTO POST CHANNEL THEN TURNING THE SOCKET HEAD ADJUSTMENT CLOCKWISE TO LOCK THE HORIZONTAL BAR IN PLACE. THIS PROCESS IS USED FOR ASSEMBLING TOP AND BOTTOM BARS ON FRAME. DISASSEMBLE BY TURNING THE ADJUSTMENT COUNTER CLOCKWISE TO DISENGAGE. BE CERTAIN THAT THE INTERLOCK ADJUSTMENT IS INSIDE AND AWAY FROM THE FRONT OF THE DISPLAY TO AVOID BEING VISIBLE.

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TITLE: 20 Ft. Timberline Modular Display SET UP INSTRUCTIONS		SHEET: 4 REV: -01	
SCALE: NA DO NOT SCALE DRAWING		SHEET: 4	

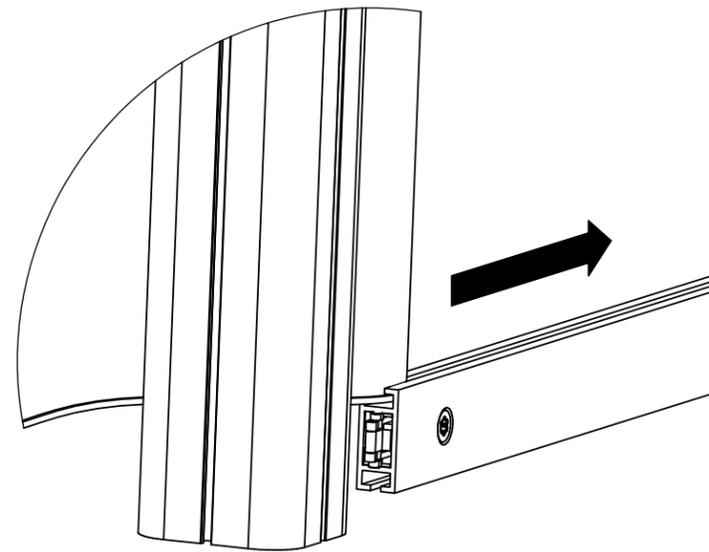
20 FT. TIMBERLINE MODULAR DISPLAY TL1002F-S20

STEP 7

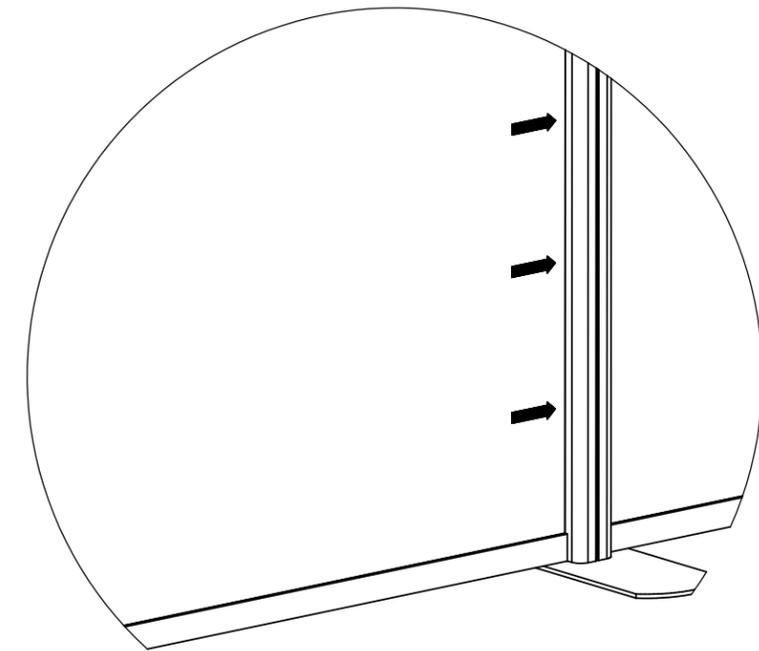
(GRAPHIC ATTACHMENT) THIS INSTRUCTION IS RELEVANT TO FRAME, END PANELS AND HORIZONTAL BARS.



SLIDE GRAPHICS INTO BOTTOM CHANNEL OF TOP HORIZONTAL SUPPORT BAR THEN CONNECT THE SUPPORT BAR TO POSTS AT BOTH ENDS AS PER STEP 5



SLIDE GRAPHICS INTO TOP CHANNEL OF BOTTOM HORIZONTAL SUPPORT BAR THEN CONNECT THE SUPPORT BAR TO POSTS AT BOTH ENDS AS PER STEP 5



WHEN TOP AND BOTTOM HORIZONTAL SUPPORT BARS ARE ATTACHED, THE GRAPHIC SIDES MAY BE TUCKED INTO THE VERTICAL CHANNELS OF THE MAIN POST ON BOTH SIDES

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		<small>TITLE</small> 20 Ft. Timberline Modular Display SET UP INSTRUCTIONS	
<small>SEE</small>	<small>DWG. NO.</small>	<small>REV.</small>	01
<small>SCALE:</small>		<small>DO NOT SCALE DRAWING</small>	<small>SHEET</small> 6

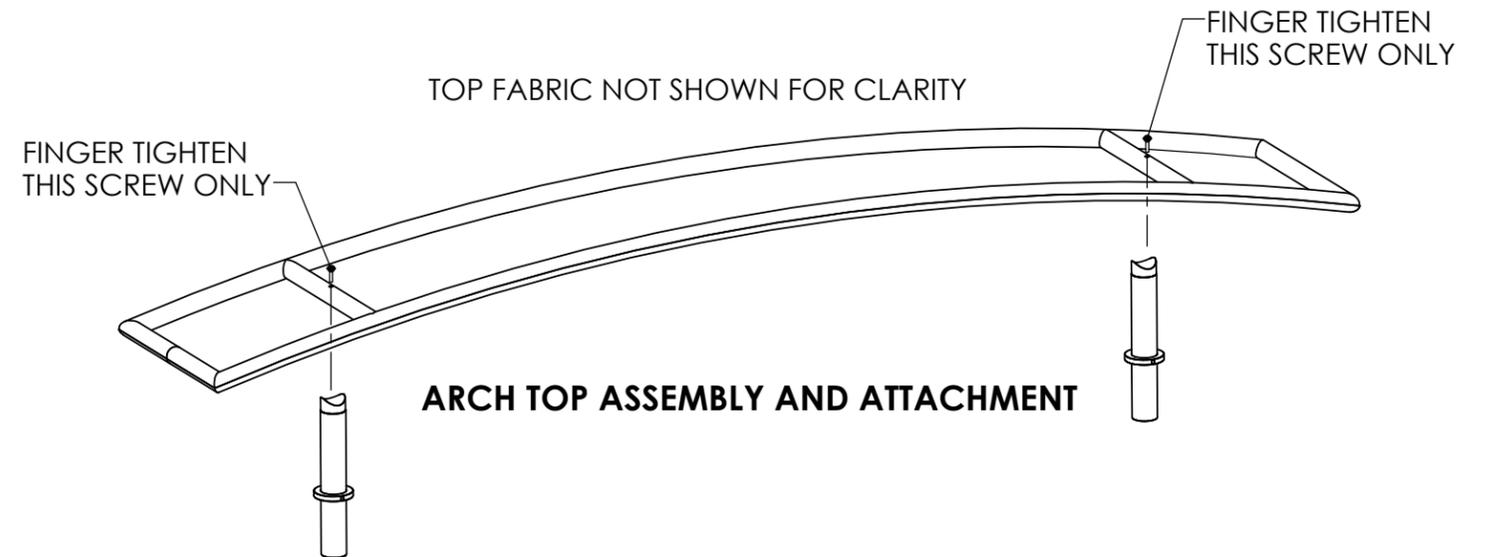
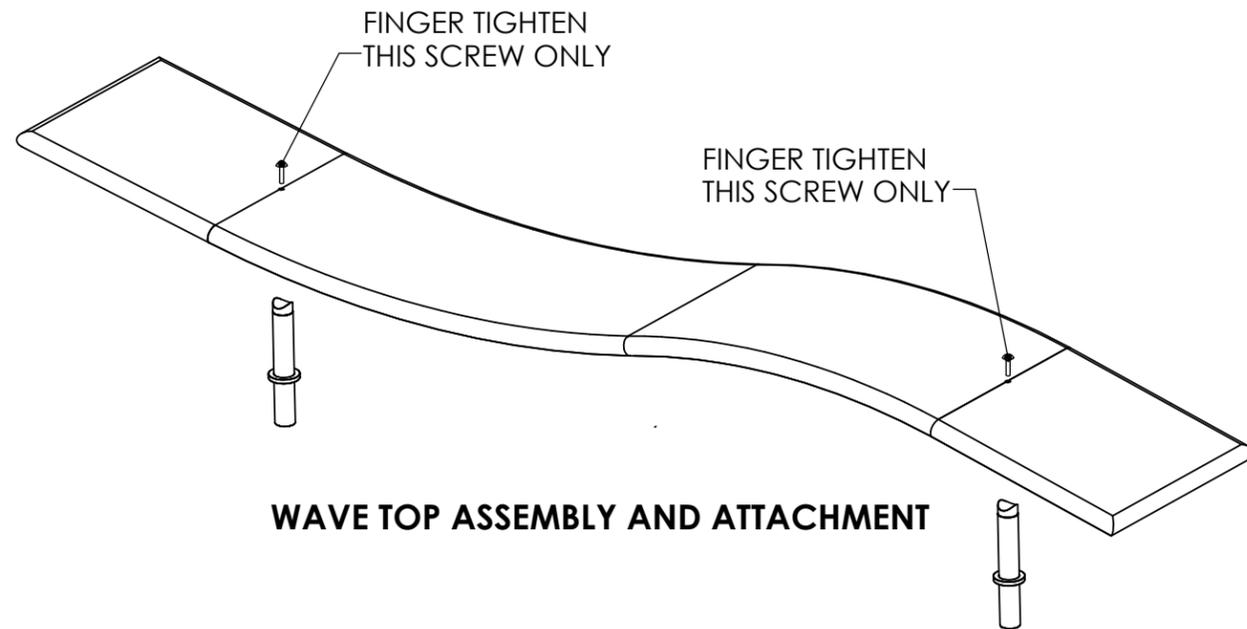
20 FT. TIMBERLINE MODULAR DISPLAY TL1002F-S20

**FOR ITEM #s PLEASE REFER
TO ASSEMBLY DIAGRAM**

STEP 8

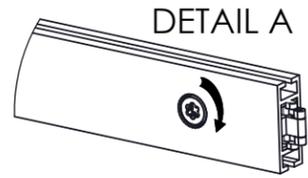
(TOP ASSEMBLY AND ATTACHMENT)

COMPONENTS OF THE WAVE TOP FRAME ARE LABELED FOR EASY ASSEMBLY. WHEN THE WAVE TOP FRAME IS ASSEMBLED SLIDE THE FABRIC COVER OVER LIKE A PILLOW CASE AND ZIP UP. WHEN THE COVER IS ON THE FRAME, INSERT THE MOUNTING SCREWS THROUGH THE HOLES PROVIDED AND THREAD INTO THE WAVE TOP SUPPORT POST (ITEM#3) IN THE BOTTOM SIDE, BE SURE TO FINGER TIGHTEN ONLY. WAVE TOP SUPPORT POST AND FRAME/SKIN ASSEMBLY MAY NOW BE INSERTED INTO THE TOP OF DESIGNATED TIMBERLINE POSTS (ITEM #1)



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<small>TOLERANCES UNLESS OTHERWISE SPECIFIED</small>		20 Ft. Timberline Modular Display SET UP INSTRUCTIONS	
<small>REV</small>	<small>DATE</small>	<small>SCALE:</small>	<small>REV</small> 01
<small>DO NOT SCALE DRAWING</small>		<small>SHEET</small>	6

20 FT. TIMBERLINE MODULAR DISPLAY TL1002F-S



DETAIL A
INTERLOCK MECHANISM
TURN TO LOCK
REVERSE TO UNLOCK

TIMBERLINE STRAIGHT END
PANELS ARE ATTACHED WITH
2X 15.75" Z-4400 EXTRUSIONS
AND INTERLOCK MECHANISM
AS SHOWN IN DETAIL A

END PANEL GRAPHIC
ATTACHED AS IN **STEP 7**

2X 15.75" Z-4400
END PIECES

TIMBERLINE POST

STRAIGHT SIDES ASSEMBLY DETAIL

TIMBERLINE TAPERED END
PANELS ARE ATTACHED WITH
1X 15.75" Z-4400 EXTRUSION
AT THE TOP AND 1X 8.75" Z-4400
AT BOTTOM. BOTH EXTRUSIONS
ARE FASTENED TO POST USING
THE INTERLOCK MECHANISM
SHOWN IN DETAIL A

15.75" Z-4400 EXTRUSION

END PANEL GRAPHIC
ATTACHED AS IN **STEP 7**

TIMBERLINE POST

8.75" Z-4400 EXTRUSION

TAPERED SIDES ASSEMBLY DETAIL

TIMBERLINE METAL FUSION
ROUNDED AND TAPERED END
PANELS ARE ATTACHED WITH
GRAPHICS HEADER MOUNTING
BRACKETS AS IN STEPS 4 & 6.
BRACKETS SLIDE INTO THE CHANNEL
ON THE TIMBERLINE POST AND ARE
POSITIONED AS SHOWN. SLIDE THE
METAL FUSION PANEL INTO THE
BRACKETS AND FINGER TIGHTEN
THE THUMB SCREWS.

GRAPHIC HEADER
MOUNTING BRACKET
(ITEM #10)

METAL FUSION
ROUNDED END PANEL

METAL FUSION
TAPERED END PANEL

TIMBERLINE POST

METAL FUSION END PANELS

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<p>MATERIAL: DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED</p>		<p>TITLE: NIEDO GROUP, INC. 5465 SW WESTERN AVE. BEAVERTON, OR 97005</p>	
<p>SCALE: DO NOT SCALE DRAWING</p>		<p>PROJECT: 20 Ft. Timberline Modular Display</p>	
<p>SHEET: 02</p>		<p>REV: 02</p>	

**20 FT. TIMBERLINE MODULAR DISPLAY
TL1002F-S20**

WASHER
KNURLED KNOB

TIMBERLINE POST
THREADED INSERT

TIMBERLINE POST

THE SLAT WALL WOOD ASSEMBLY IS ATTACHED TO THE FRONT OF THE TIMBERLINE POST USING A SLIDING THREADED INSERT AS SHOWN, AND FASTENED USING AN INTERNALLY THREADED COSMETIC KNURLED KNOB AND WASHER.

SLAT WALL WOOD ASSEMBLY DETAIL

DETAIL A

INTERLOCK MECHANISM
TURN TO LOCK
REVERSE TO UNLOCK

Z-4400
EXTRUSION

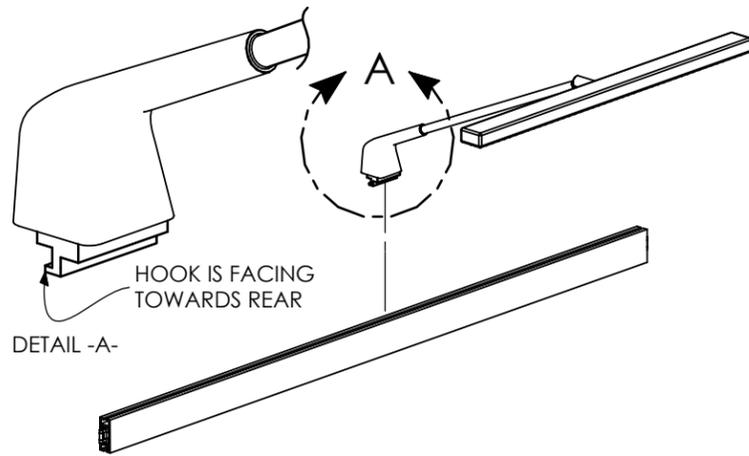
TIMBERLINE
POST

THE SLAT WALL WING ASSEMBLY IS ATTACHED TO THE SIDES OF THE TIMBERLINE POST USING A FRAMEWORK OF Z4400 EXTRUSION AND INTERLOCK MECHANISM, AS SHOWN.

SLAT WALL WINGS ASSEMBLY DETAIL

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TITLE 20 Ft. Timberline Modular Display SET UP INSTRUCTIONS		SHEET 01	
SCALE: DO NOT SCALE DRAWING		SHEET	

20 FT. TIMBERLINE MODULAR DISPLAY TL1002F-S20

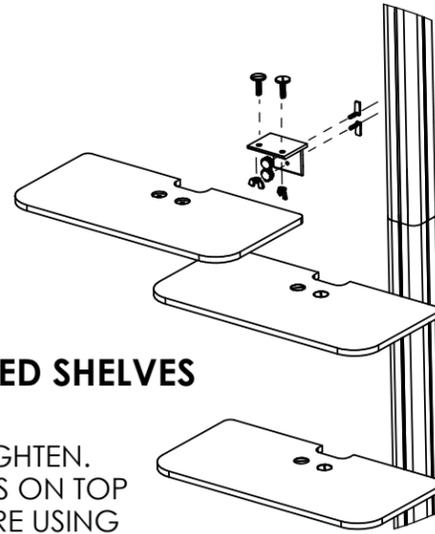


OVERHEAD LAMPS

SLIDE THE BASE ADAPTER INTO THE BOTTOM OF THE LAMP. THEN SLIDE THE LAMP INTO THE TOP GROOVE OF THE HORIZONTAL SUPPORT.

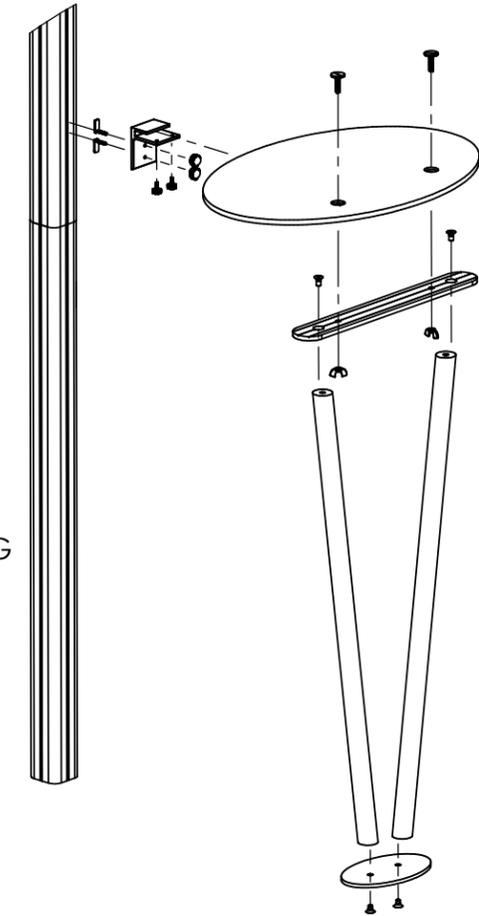
TIMBERLINE MOUNTED SHELVES

ATTACH BRACKETS INTO VERTICAL POSTS AND TIGHTEN. PLACE ACRYLIC SHELVES ON TOP OF BRACKET AND SECURE USING LARGE BOLTS AND WING NUTS.



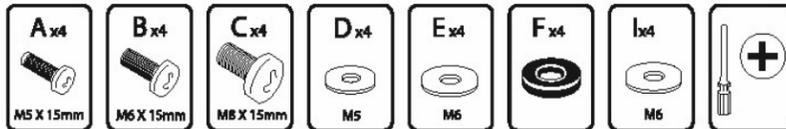
ACCESSORY TABLE

(ALL HARDWARE IS PROVIDED)
ASSEMBLE TABLE LEGS TOGETHER WITH THE TOP AND BOTTOM BASE PLATES AND SCREWS. THEN ATTACH THE ACRYLIC TABLE TOP WITH THE LARGE BOLTS AND WING NUTS TO TOP OF BASE PLATE ON LEGS. ATTACH CLAMP TO BACK OF ACRYLIC TABLE TOP FOR INSERTION INTO VERTICAL POSTS.



TL1007 Monitor Mount for 30-50 LCD

Each Kit includes: 1 monitor mount w/ bars attached, 12 screws & 16 washers

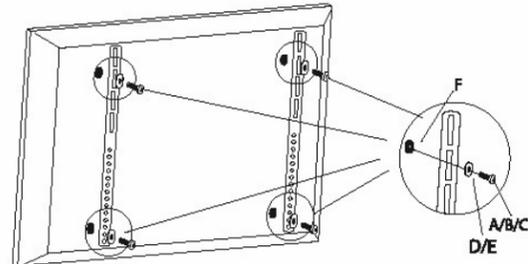


Safety Warning: Be careful to make sure there are no missing or defective parts. Never use defective parts. Improper installation may cause damage or serious injury.

Installing bars to your LCD monitor

STEP 1

- 1) To ensure optimal installation, this kit includes various screws of different diameters and lengths.
- 2) Place your TV screen down on a soft, flat surface and locate the threaded mounting points that are located on the back of the display.
- 3) Determine which screw (A/B/C) is of the correct length by carefully inserting a straw or toothpick and mark how deep the mounting point is.
- 4) If your display has a curved back or a recessed thread mounting point, a spacer (F) must be used.
- 5) Place the spacer (F) between the mounting bracket and display.
- 6) According to the size of the display's hole, choose the corresponding screw and hole on the rectangle washer, then thread them in line.



Notice: First, if the TV back is accurate you will need to use (F), if it's flat that is unnecessary. Second, the choice of screw (A/B/C) should be according to the size and depth of the install aperture in the back of the TV.

MONITOR MOUNTING BRACKET

FOLLOW THE STEPS AT LEFT TO ATTACH THE MONITOR MOUNTING BRACKETS TO YOUR MONITOR (NOT PROVIDED). ONCE THE BRACKETS ARE ATTACHED AND SECURE YOU ARE READY TO ATTACH YOUR MONITOR TO THE MONITOR MOUNTING HORIZONTAL SUPPORTS AS IN STEP 5.

TIMBERLINE ACCESSORY OPTIONS

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<p>SCALE: DO NOT SCALE DRAWING</p>	<p>SHEET 7</p>